

CE 认证



Certificate Number: CJ202309035C

ATTESTATION of conformity with European Directives

Product : Transformer Winding Temperature Controller
Model No. : BWR-04AJ(TH)XMT-22B; BWR-04AJ/XMT-22B/XMZ-155; BWR-04A;
BWR-04J; BWR-06ASM; BWR-06ISM; BWY-803A; BWY-803AAG; BWY-
804AJ; BWY-804A; BWY-804J; BWY-806ASM; BWY-806ISM
Trade mark : /
Issued to : Dalian Join Hands Photoelectric Technology Co.,Ltd.
Address : 680, Nanmian Road,Jinzhou New District,Dalian
Manufacturer : Dalian Join Hands Photoelectric Technology Co.,Ltd.
Address : 680, Nanmian Road,Jinzhou New District,Dalian
Technical characteristics : AC220V 5A 50Hz 1100W

The submitted sample of the above equipment has been tested for **CE** marking according to following standards:

| Standards | Report number | Report date |
|--|---------------|-------------|
| EN IEC 61000-6-1:2019 EN IEC 61000-6-3:2021 EN IEC 61000-3-2:2019 EN 61000-3-3:2013+A1:2019 | CJBG202309035 | 2023/09/25 |

The referred test report(s) show that the product complies with standard(s) recognized as giving presumption of compliance with the essential requirements in the specified European Directive
This verification does not imply assessment of the production of the product
The **CE** marking may be affixed if all relevant and effective European Directives with **CE** are applicable



Bruce Zhao
General Manager
2023/10/07

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Information given in this document, are related to the tested specimen of the described electrical sample.

Attention: To verify the authenticity of the test report and certificate, please visit the web <https://cert.kintest.cn/>.

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Version 1.0/2019.1.1

CE EMC TEST REPORT

Issued to

Dalian Join Hands Photoelectric Technology Co.,Ltd.

For

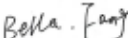
Transformer Winding Temperature Controller

Test Model : BWR-04AJ(TH)/XMT-22B
Trade Name : /
Standard : EN IEC 61000-6-1-2019
EN IEC 61000-6-3-2021
EN IEC 61000-3-2:2019
EN 61000-3-3:2013+A1:2019

Test date : 2023/09/13 – 2023/09/18
Issue date : 2023/09/25

by

Shanghai Chuangjing Testing Technology Co., Ltd.

Tested by:  (Bella Fang)

Reviewer by:  (Benny Ye)

Approved by:  (Bruce Zhao)

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Change History

| Issue | Date | Reason for change |
|-------|------------|-------------------|
| 1.0 | 2023/09/25 | First edition |

1. General Information

1.1 Information of applicant

| | |
|---------------|---|
| Applicant: | Dalian Join Hands Photoelectric Technology Co.,Ltd. |
| Address: | 680, Nanmian Road,Jinzhou New District,Dalian |
| Manufacturer: | Dalian Join Hands Photoelectric Technology Co.,Ltd. |
| Address: | 680, Nanmian Road,Jinzhou New District,Dalian |

1.2 Test location

| | |
|----------|--|
| Lab: | Shanghai Chuangjing Testing Technology Co., Ltd. |
| Address: | Room 302, Building 3, No.1288, Zhongchun Road, Minhang District, Shanghai, China |

The test facility is recognized, certified, or accredited by the following organizations:

CNAS (No. CNAS L 13748)

CNAS has accredited Shanghai Chuangjing Testing Technology Co., Ltd. To ISO/IEC 17025:2017 General Requirements for the Competence of Testing and Calibration Laboratories (CNAS-CL01 Accreditation Criteria for the Competence of Testing and Calibration Laboratories) for the competence in the field of testing.

1.3 Description of EUT

| | |
|----------------------------|---|
| EUT Type | Transformer Winding Temperature Controller |
| Trade Name | / |
| Test Model | BWR-04AJ(TH)/XMT-22B |
| Serial Model | BWR-04AJ/XMT-22B/XMZ-155; BWR-04A; BWR-04J; BWR-06ASM; BWR-06ISM; BWY-803A; BWY-803AAG; BWY-804AJ; BWY-804A; BWY-804J; BWY-806ASM; BWY-806ISM |
| Model Difference | All models have the same internal circuit structure. |
| Operating Voltage | AC220V 5A 50Hz 1100W |
| EUT Type | Table Top |
| Classification of EUT | Class B |
| Highest internal Frequency | <108MHz |

Note: 1. For a more detailed description, please refer to Specification or User's Manual supplied by the applicant and/or manufacturer.

2. Test Environment and measurement uncertainty

2.1 Environmental Conditions

Ambient temperature: 15~35°C

Relative humidity: 30~60%

Atmosphere pressure: 86-106kPa

2.2 Measurement Uncertainty

The uncertainty is calculated using the methods suggested in the "Guide to the Expression of Uncertainty in Measurement" (GUM) published by ISO.

Uncertainty of Conducted Emission: $\pm 2.56\text{dB}$

Uncertainty of Radiated Emission: $\pm 3.97\text{dB}$ (below 1GHz); $\pm 3.98\text{dB}$ (above 1GHz)

2.3 List of Equipments Used

| Test Equipment | Manufacturer | Model No. | Serial No. | Next Cal. Date |
|---|--------------|--------------|-------------|----------------|
| EMI Test Receiver | R & S | ESR 26 | CJSB2019010 | 2024.07.10 |
| Antenna (below 1GHz) | Schwarzbeck | VULB 9168 | CJSB2019011 | 2024.07.30 |
| Antenna (above 1GHz) | Schwarzbeck | BBHA 9120D | CJSB2019012 | 2024.07.30 |
| Pre-Amplifier (below 1GHz) | Com-Power | PAM-103 | CJSB2019013 | 2024.06.24 |
| EMI Test Receiver | PMM | PMM 9010 | CJSB2019027 | 2024.06.24 |
| LISN | Schwarzbeck | NSLK 8127 | CJSB2019028 | 2024.06.24 |
| ESD generator | Teseq | NSG 437 | CJSB2019009 | 2024.06.26 |
| Signal Generator | Teseq | ITS 6006 | CJSB2019016 | 2024.06.24 |
| Power Amplifier | Teseq | CBA 1G-300B | CJSB2019017 | 2024.06.24 |
| Power Amplifier | Milmega | AS0860B50/50 | CJSB2019019 | 2024.06.24 |
| High Gain Antenna | Schwarzbeck | STLP 9129 | CJSB2019022 | 2024.07.20 |
| Transient disturbance rejection test system | Teseq | NSG 3040 | CJSB2019032 | 2024.06.24 |
| voltage regulator | Teseq | INA 6502 | CJSB2019034 | 2024.06.24 |
| Power frequency magnetic generator | Teseq | MFO 6502 | CJSB2019035 | 2024.06.24 |
| Harmonic Flicker test system | APS | ECTS2-140M | CJSB2019038 | 2024.06.24 |
| Signal generator | Teseq | NSG 4070C-35 | CJSB2019026 | 2024.06.24 |
| CDN | Teseq | CDN M016S | CJSB2019039 | 2024.04.24 |

NOTE:

Equipments listed above have been calibrated and are in the period of validation.

3. Test Standards and Results

Test detailed items required and results are listed as below (the latest versions of basic standards are applied):

| Emission Part for EN IEC 61000-6-3:2021 | | | |
|---|---------------------------|---------------------------------------|--------|
| Item | Standard | Remarks | Result |
| Conducted Emission (main port) | EN IEC 61000-6-3:2021 | Meet limit | PASS |
| Radiated Emission (below 1000MHz) | EN IEC 61000-6-3:2021 | Meet limit | PASS |
| Harmonic | EN IEC 61000-3-2:2019 | Meet Class A limit | PASS |
| Flicker | EN 61000-3-3:2013+A1:2019 | Meet Pst, dc, dmax, Tmax requirements | PASS |

| Highest Frequency | Upper Frequency |
|-------------------|--|
| Below 108MHz | 1GHz |
| 108MHz to 500MHz | 2GHz |
| 500MHz to 1GHz | 5GHz |
| Above 1GHz | 5 times the highest frequency or 6GHz, whichever is less |

| Immunity Part for EN IEC 61000-6-1:2019 | | | | |
|--|-----------------------|--|---|--------|
| Item | Standard | Method | Requirement | Result |
| Electrostatic Discharge | EN IEC 61000-6-1:2019 | IEC 61000-4-2:2008 | ±4kV Contact Discharge ±8kV Air Discharge | PASS |
| Radiated Immunity | EN IEC 61000-6-1:2019 | IEC 61000-4-3:2006 +A1:2007+A2:2010 | 80-1000MHz: 3V/m 1.4-6GHz: 1V/m 80%,1kHz AM Mod | PASS |
| Electrical Fast Transients/Burst at Power Port | EN IEC 61000-6-1:2019 | IEC 61000-4-4:2012 | ±1kV 5/50ns Tr/Td 5/100kHz | PASS |
| Surge at AC Power Port | EN IEC 61000-6-1:2019 | IEC 61000-4-5:2014 | ± 1kv for Line to Line 1.2/50µs Tr/Td | PASS |
| Conducted Immunity at Power Port (150kHz-80MHz) | EN IEC 61000-6-1:2019 | IEC 61000-4-6:2013 | 0.15-80MHz:3 Vrms 80%,1kHz AM Mod | PASS |
| Power frequency magnetic field | EN IEC 61000-6-1:2019 | IEC 61000-4-8:2009 | 3A/m at 50, 60Hz | PASS |
| Voltage Dips, short interruption and voltage variation | EN IEC 61000-6-1:2019 | IEC 61000-4-11:2004 | 0%(0.5), 0%(1), 70%(25),0%(250) | PASS |

4. Test Conditions Setting

4.1 Test Configuration Description

The system is connected normally, placing a kilogram weight on the tray, observing the weighing display, the accuracy is one in three thousand.

4.2 Test Mode

Mode 1: normal operation mode.

5. Emission Tests

5.1 Conducted Emission Measurement

5.1.1 Limits of Conducted Emission

Power port

| Frequency (MHz) | Class B (dBuV) | |
|-----------------|----------------|---------|
| | Quasi-peak | Average |
| 0.15 - 0.5 | 66~56 | 56~46 |
| 0.50 - 5.0 | 56 | 46 |
| 5.0 - 30.0 | 60 | 50 |

NOTE:

(1) The limit is applicable to Class B ITE.

(2) The lower limit shall apply at the band edges.

(3) The limit decreases linearly with the logarithm of the frequency in the range 0.15 - 0.50MHz.

5.1.2 Test Procedure

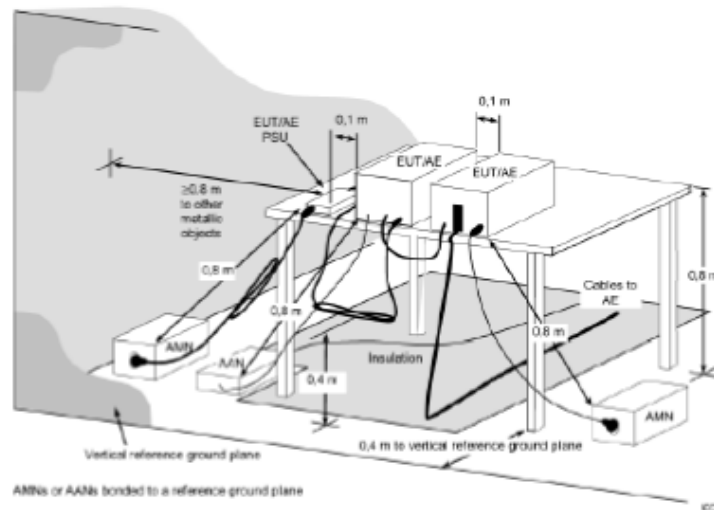
The EUT is placed on a 0.8m high insulating table, which stands on the grounded conducting floor, and keeps 0.4m away from the grounded conducting wall. The EUT is connected to the power mains through a LISN which provides $50\Omega/50\mu\text{H}$ of coupling impedance for the measuring instrument.

The test frequency range is from 150kHz to 30MHz. The maximum conducted interference is searched using Peak (PK), Quasi-peak (QP) and Average (AV) detectors; the emission levels that are more than the AV and QP limits, and that have narrow margins from the AV and QP limits will be re-measured with AV and QP detectors.

Tests for both L phase and N phase lines of the power mains connected to the EUT are performed.

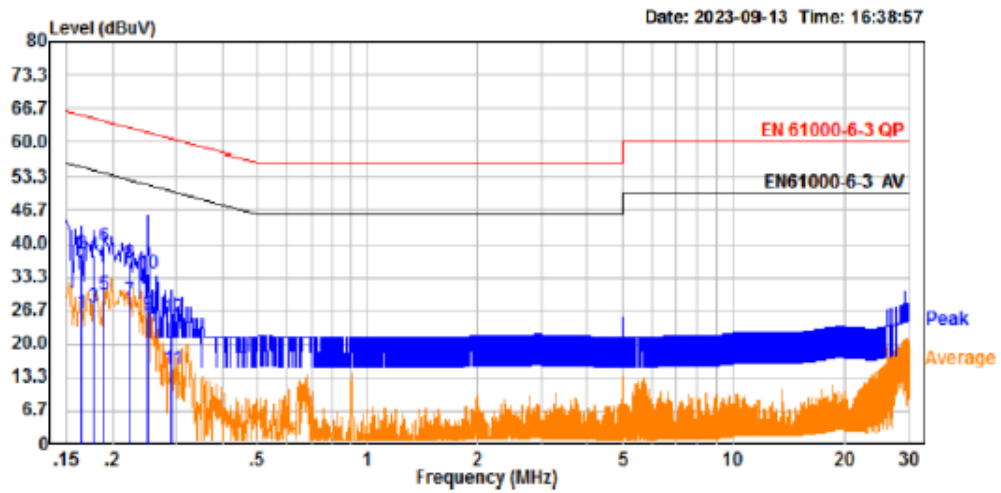
5.1.3 Test Setup

For Power port



5.1.4 Test Result

| | | | |
|------------|--------|--------|------|
| Test mode: | Mode 1 | Phase: | Line |
| Comment: / | | | |

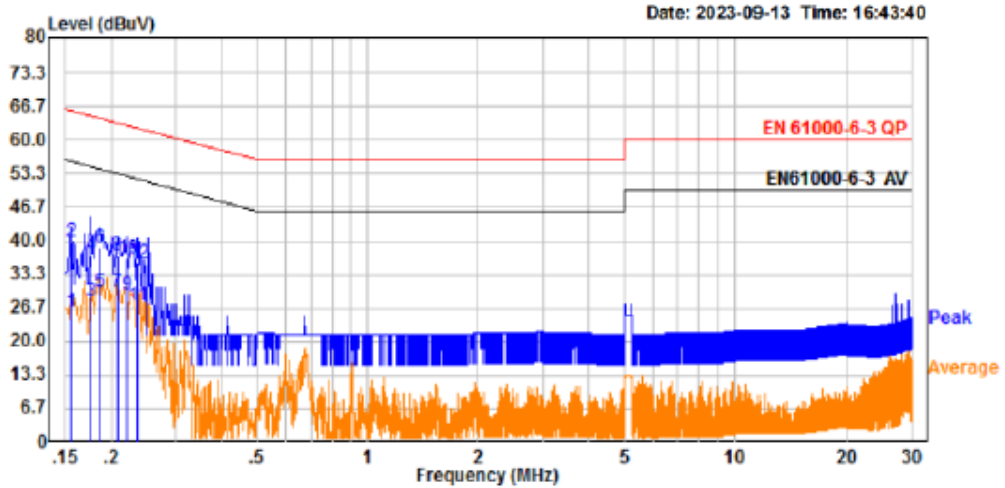


| Frequency [MHz] | Result [dBuV] | | Limit [dBuV] | | Margin [dB] | |
|-----------------|---------------|---------|--------------|---------|-------------|---------|
| | Quasi-Peak | Average | Quasi-Peak | Average | Quasi-Peak | Average |
| 0.16 | 38.12 | 26.38 | 65.26 | 55.26 | 27.14 | 28.88 |
| 0.18 | 37.82 | 27.61 | 64.58 | 54.58 | 26.76 | 26.97 |
| 0.19 | 39.51 | 30.03 | 64.04 | 54.04 | 24.53 | 24.01 |
| 0.22 | 36.23 | 28.65 | 62.68 | 52.68 | 26.45 | 24.03 |
| 0.25 | 34.16 | 26.00 | 61.77 | 51.77 | 27.61 | 25.77 |
| 0.29 | 25.23 | 15.00 | 60.48 | 50.48 | 35.25 | 35.48 |

Remark:

1. Result value = Reading level + Correct Factor
2. Correct Factor = cable loss + 10dB attenuation
3. Margin = Limit - Result

| | | | |
|------------|--------|--------|---------|
| Test mode: | Mode 1 | Phase: | Neutral |
| Comment: / | | | |



| Frequency [MHz] | Result [dBuV] | | Limit [dBuV] | | Margin [dB] | |
|--------------------|---------------|---------|--------------|---------|-------------|---------|
| | Quasi-Peak | Average | Quasi-Peak | Average | Quasi-Peak | Average |
| 0.16 | 39.73 | 25.96 | 65.68 | 55.68 | 25.95 | 29.72 |
| 0.18 | 37.03 | 28.01 | 64.68 | 54.68 | 27.65 | 26.67 |
| 0.19 | 38.68 | 29.76 | 64.22 | 54.22 | 25.54 | 24.46 |
| 0.21 | 37.03 | 30.00 | 63.29 | 53.29 | 26.26 | 23.29 |
| 0.22 | 36.63 | 29.34 | 62.75 | 52.75 | 26.12 | 23.41 |
| 0.24 | 35.69 | 27.05 | 62.25 | 52.25 | 26.56 | 25.20 |

Remark:

1. Result value = Reading level + Correct Factor
2. Correct Factor = cable loss + 10dB attenuation
3. Margin = Limit – Result

5.1.5 Test Photo

For Power port



5.2 Radiated Emission Measurement

5.2.1 Limits of Radiated Emission

Below 1GHz

| Frequency range (MHz) | Quasi-Peak Limit (dB μ V/m) |
|-----------------------|---------------------------------|
| 30 - 230 | 40 |
| 230 - 1000 | 47 |

NOTE:

(1) *The limit is applicable to Class B ITE at 3m measurement distance.*

(2) *The lower limit shall apply at the transition frequency.*

(3) *Additional provisions may be required for cases where interference occurs.*

5.2.2 Test Procedure

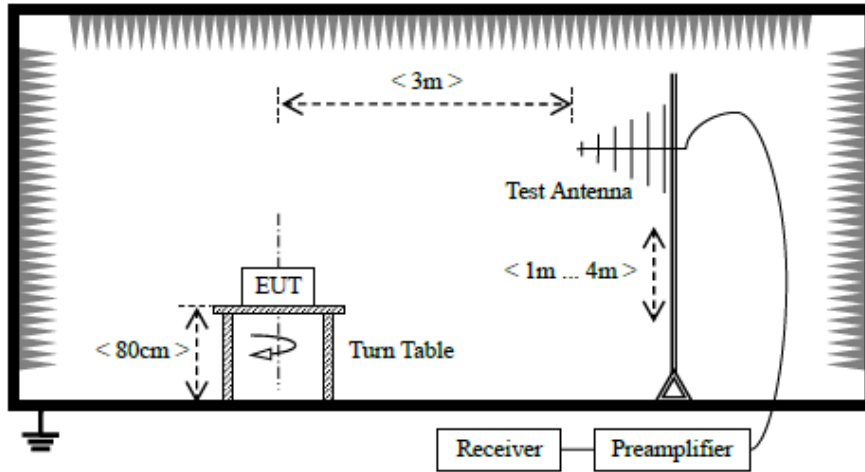
The test is performed in a 3m Semi-Anechoic Chamber; the antenna factor. The EUT is placed on a 0.8m high insulating Turn Table, and keeps 3m away from the Test Antenna, which is mounted on a variable-height antenna master tower.

For each suspected emission, the EUT is arranged to its worst case and then the Test Antenna is tuned to the heights from 1 to 4m and the Turn Table is tuned from 0 to 360 degrees to find the maximum reading.

The Test Antenna is a bi-log one, and its height is varied from 1 to 4m above the ground to determine the maximum value of the field strength. Both the vertical and the horizontal polarizations of the Test Antenna are considered to perform the tests.

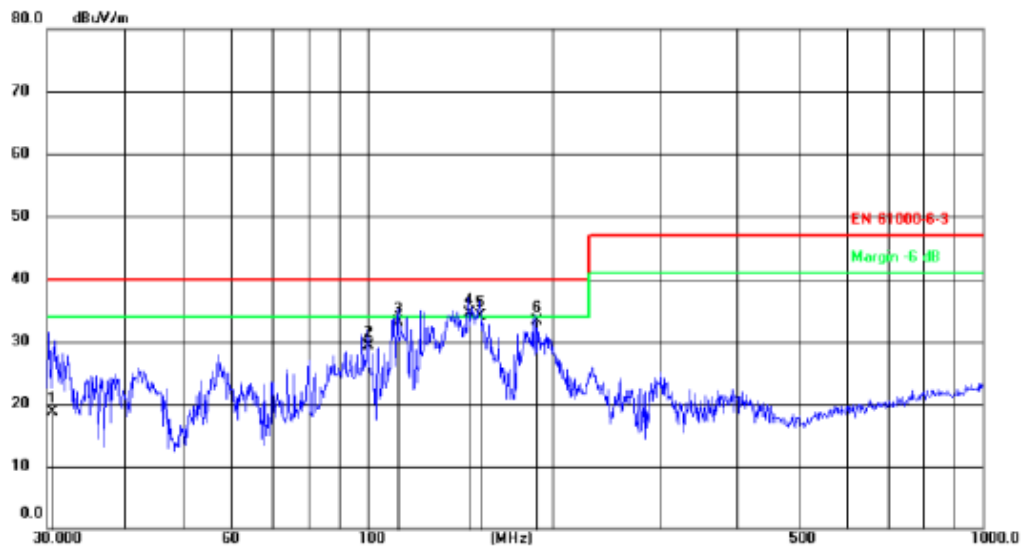
The maximum radiated emission is searched using PK, QP and AV detectors; the emission levels more than the limits, and that have narrow margins from the limits will be re-measured with AV and QP detectors.

5.2.3 Test Setup



5.2.4 Test Result

| | | | |
|------------|------------|-----------|------------|
| Test mode: | Mode 1 | Polarity: | Horizontal |
| Frequency: | 30-1000MHz | | |
| Comment: / | | | |

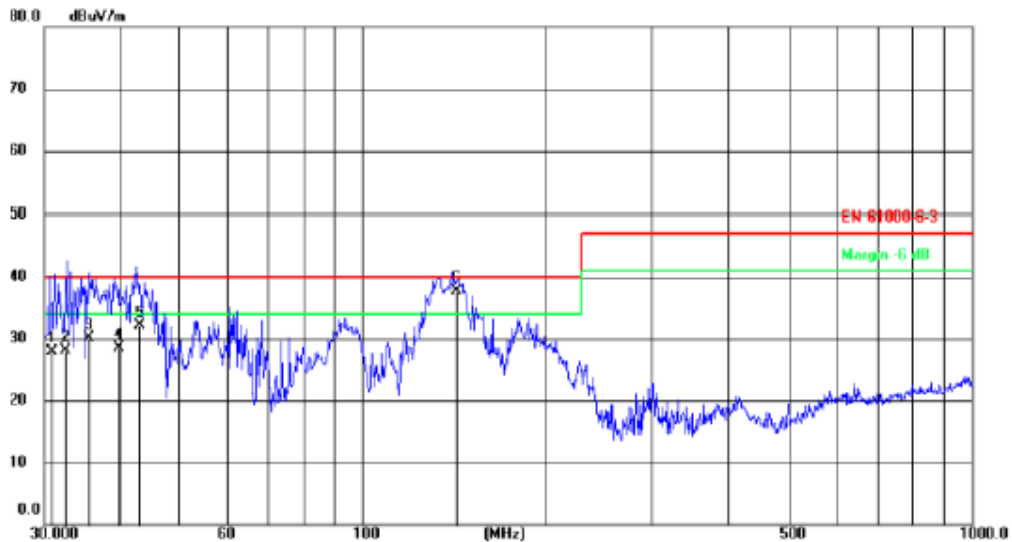


| Frequency [MHz] | Result [dBuV/m] | Limit [dBuV/m] | Margin [dB] | Detector [QP/AV] |
|--------------------|--------------------|-------------------|----------------|---------------------|
| 30.5385 | 18.79 | 40.00 | 21.21 | QP |
| 100.1071 | 29.31 | 40.00 | 10.69 | QP |
| 112.1785 | 33.14 | 40.00 | 6.86 | QP |
| 146.2013 | 34.42 | 40.00 | 5.58 | QP |
| 152.2111 | 34.20 | 40.00 | 5.80 | QP |
| 188.3474 | 33.37 | 40.00 | 6.63 | QP |

Remark:

1. Result value = Reading level + Correct Factor
2. Correct Factor = cable loss + antenna gain - Pre-amp
3. Margin = Limit – Result value

| | | | |
|------------|------------|-----------|----------|
| Test mode: | Mode 1 | Polarity: | Vertical |
| Frequency: | 30-1000MHz | | |
| Comment: / | | | |



| Frequency [MHz] | Result [dBuV/m] | Limit [dBuV/m] | Margin [dB] | Detector [QP/AV] |
|--------------------|--------------------|-------------------|----------------|---------------------|
| 30.9579 | 27.82 | 40.00 | 12.18 | QP |
| 32.5189 | 28.13 | 40.00 | 11.87 | QP |
| 35.4025 | 30.15 | 40.00 | 9.85 | QP |
| 39.7492 | 28.59 | 40.00 | 11.41 | QP |
| 43.0347 | 32.17 | 40.00 | 7.83 | QP |
| 143.0195 | 37.80 | 40.00 | 2.20 | QP |

Remark:

1. Result value = Reading level + Correct Factor
2. Correct Factor = cable loss + antenna gain - Pre-amp
3. Margin = Limit – Result value

5.2.5 Test Photo



5.3 Harmonics Current Measurement

5.3.1 Limits of Harmonics Current Measurement

| Limits for Class A equipment | | Limits for Class D equipment | | |
|------------------------------|--------------------------------------|------------------------------|--|--------------------------------------|
| Harmonics Order n | Max. permissible harmonics current A | Harmonics Order n | Max. permissible harmonics current per watt mA/W | Max. permissible harmonics current A |
| Odd harmonics | | Odd Harmonics only | | |
| 3 | 2.30 | 3 | 3.4 | 2.30 |
| 5 | 1.14 | 5 | 1.9 | 1.14 |
| 7 | 0.77 | 7 | 1.0 | 0.77 |
| 9 | 0.40 | 9 | 0.5 | 0.40 |
| 11 | 0.33 | 11 | 0.35 | 0.33 |
| 13 | 0.21 | 13 | 0.30 | 0.21 |
| 15<=n<=39 | 0.15x15/n | 15<=n<=39 | 3.85/n | 0.15x15/n |
| Even harmonics | | | | |
| 2 | 1.08 | | | |
| 4 | 0.43 | | | |
| 6 | 0.30 | | | |
| 8<=n<=40 | 0.23x8/n | | | |

NOTE:

1. Class A and Class D are classified according to item 7.4.3.
2. According to section 7 of EN 61000-3-2, the above limits for all equipment except for lighting equipment having an active input power > 75 W and no limits apply for equipment with an active input power up to and including 75 W.

5.3.2 Test Procedure

The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the maximum harmonic components under normal operating conditions for each successive harmonic component in turn.

The classification of EUT is according to section 5 of EN 61000-3-2.

The EUT is classified as follows:

Class A: Balanced three-phase equipment, Household appliances excluding equipment as Class D, Tools excluding portable tools, Dimmers for incandescent lamps, audio equipment, equipment not specified in one of the three other classes.

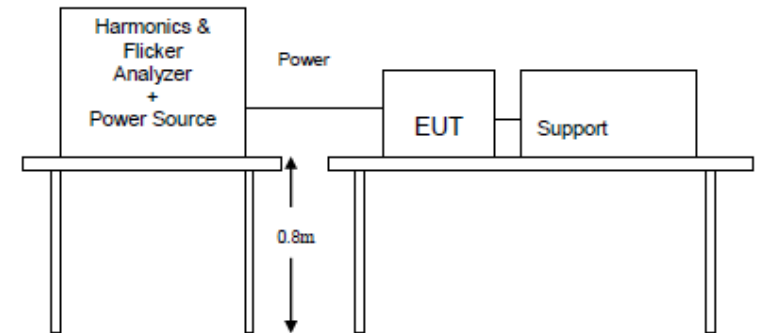
Class B: Portable tools; Arc welding equipment which is not professional equipment.

Class C: Lighting equipment.

Class D: Equipment having a specified power less than or equal to 600 W of the following types: Personal computers and personal computer monitors and television receivers.

The correspondent test program of test instrument to measure the current harmonics emanated from EUT is chosen. The measure time shall be not less than the time necessary for the EUT to be exercised.

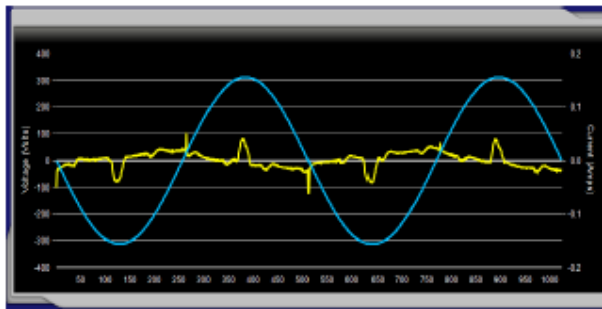
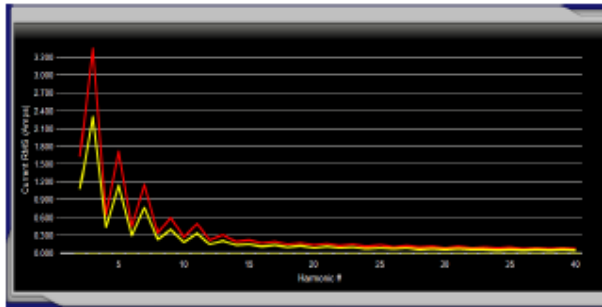
5.3.3 Test Setup



For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

5.3.4 Test Result

| | | | |
|------------|--------|-----------------|---------|
| Test mode: | Mode 1 | Classification: | Class A |
| Comment: / | | | |



| Harm No. | Harm. Ave. | Harm. Limit (100%) | % Of Limits | Result (Ave.) | Result (Max.) | Harm. Win. | Harm. Win. (150%) | % Of Max |
|----------|------------|--------------------|-------------|---------------|---------------|------------|-------------------|----------|
| 2 | 0.0012 | 1.0800 | 0.1 | PASS | PASS | 0.0013 | 1.6200 | 0.1 |
| 3 | 0.0058 | 2.3000 | 0.3 | PASS | PASS | 0.0059 | 3.4500 | 0.2 |
| 4 | 0.0003 | 0.4300 | 0.1 | PASS | PASS | 0.0004 | 0.6450 | 0.1 |
| 5 | 0.0044 | 1.1400 | 0.4 | PASS | PASS | 0.0045 | 1.7100 | 0.3 |
| 6 | 0.0011 | 0.3000 | 0.4 | PASS | PASS | 0.0011 | 0.4500 | 0.2 |
| 7 | 0.0041 | 0.7700 | 0.5 | PASS | PASS | 0.0042 | 1.1550 | 0.4 |
| 8 | 0.0003 | 0.2300 | 0.1 | PASS | PASS | 0.0004 | 0.3450 | 0.1 |
| 9 | 0.0038 | 0.4000 | 0.9 | PASS | PASS | 0.0039 | 0.6000 | 0.6 |
| 10 | 0.0003 | 0.1840 | 0.1 | PASS | PASS | 0.0003 | 0.2760 | 0.1 |
| 11 | 0.0031 | 0.3300 | 0.9 | PASS | PASS | 0.0031 | 0.4950 | 0.6 |

| | | | | | | | | |
|----|--------|--------|-----|------|------|--------|--------|-----|
| 12 | 0.0003 | 0.1530 | 0.2 | PASS | PASS | 0.0003 | 0.2295 | 0.1 |
| 13 | 0.0032 | 0.2100 | 1.5 | PASS | PASS | 0.0033 | 0.3150 | 1.1 |
| 14 | 0.0002 | 0.1310 | 0.2 | PASS | PASS | 0.0002 | 0.1965 | 0.1 |
| 15 | 0.0022 | 0.1500 | 1.5 | PASS | PASS | 0.0022 | 0.2250 | 1.0 |
| 16 | 0.0002 | 0.1150 | 0.2 | PASS | PASS | 0.0002 | 0.1725 | 0.1 |
| 17 | 0.0019 | 0.1320 | 1.5 | PASS | PASS | 0.0020 | 0.1980 | 1.0 |
| 18 | 0.0003 | 0.1020 | 0.3 | PASS | PASS | 0.0003 | 0.1530 | 0.2 |
| 19 | 0.0013 | 0.1180 | 1.1 | PASS | PASS | 0.0013 | 0.1770 | 0.8 |
| 20 | 0.0010 | 0.0920 | 1.1 | PASS | PASS | 0.0010 | 0.1380 | 0.8 |
| 21 | 0.0011 | 0.1070 | 1.0 | PASS | PASS | 0.0011 | 0.1605 | 0.7 |
| 22 | 0.0001 | 0.0830 | 0.1 | PASS | PASS | 0.0001 | 0.1245 | 0.1 |
| 23 | 0.0006 | 0.0970 | 0.6 | PASS | PASS | 0.0006 | 0.1455 | 0.4 |
| 24 | 0.0001 | 0.0760 | 0.2 | PASS | PASS | 0.0002 | 0.1140 | 0.2 |
| 25 | 0.0004 | 0.0900 | 0.5 | PASS | PASS | 0.0004 | 0.1350 | 0.3 |
| 26 | 0.0005 | 0.0700 | 0.7 | PASS | PASS | 0.0005 | 0.1050 | 0.5 |
| 27 | 0.0002 | 0.0830 | 0.3 | PASS | PASS | 0.0002 | 0.1245 | 0.2 |
| 28 | 0.0002 | 0.0650 | 0.3 | PASS | PASS | 0.0002 | 0.0975 | 0.2 |
| 29 | 0.0002 | 0.0770 | 0.3 | PASS | PASS | 0.0002 | 0.1155 | 0.2 |
| 30 | 0.0001 | 0.0610 | 0.2 | PASS | PASS | 0.0002 | 0.0915 | 0.2 |
| 31 | 0.0003 | 0.0720 | 0.5 | PASS | PASS | 0.0004 | 0.1080 | 0.3 |
| 32 | 0.0001 | 0.0570 | 0.2 | PASS | PASS | 0.0002 | 0.0855 | 0.2 |
| 33 | 0.0004 | 0.0680 | 0.6 | PASS | PASS | 0.0004 | 0.1020 | 0.4 |
| 34 | 0.0001 | 0.0540 | 0.2 | PASS | PASS | 0.0002 | 0.0810 | 0.2 |
| 35 | 0.0004 | 0.0640 | 0.6 | PASS | PASS | 0.0004 | 0.0960 | 0.4 |
| 36 | 0.0001 | 0.0510 | 0.3 | PASS | PASS | 0.0002 | 0.0765 | 0.3 |
| 37 | 0.0004 | 0.0600 | 0.6 | PASS | PASS | 0.0004 | 0.0900 | 0.4 |
| 38 | 0.0001 | 0.0480 | 0.3 | PASS | PASS | 0.0002 | 0.0720 | 0.2 |
| 39 | 0.0004 | 0.0570 | 0.6 | PASS | PASS | 0.0004 | 0.0855 | 0.4 |
| 40 | 0.0002 | 0.0460 | 0.4 | PASS | PASS | 0.0002 | 0.0690 | 0.3 |

5.3.5 Test Photo



5.4 Voltage Fluctuations and Flick Measurement

5.4.1 Limits of Voltage Fluctuations and Flick

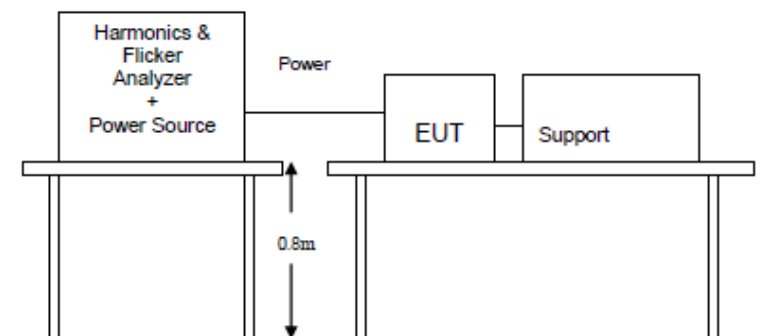
| Test Item | Limit | Note |
|---------------|-------|--------------------------------------|
| P_{st} | 1.0 | Short-term flicker indicator |
| P_{lt} | 0.65 | Long-term flicker indicator |
| $T_{dt}(ms)$ | 500 | Maximum time that dt exceeds 3% |
| $d_{max} (%)$ | 4% | Maximum relative voltage change |
| $d_c (%)$ | 3.3% | Relative steady-state voltage change |

5.4.2 Test Procedure

The EUT is placed on the top of a wooden table 0.8m above the ground and operated to produce the most unfavorable sequence of voltage changes under normal conditions.

During the flick measurement, the measure time shall include that part of whole operation changes. The observation period for short-term flicker indicator is 10 minutes and the observation period for long-term flicker indicator is 2 hours.

5.4.3 Test Setup

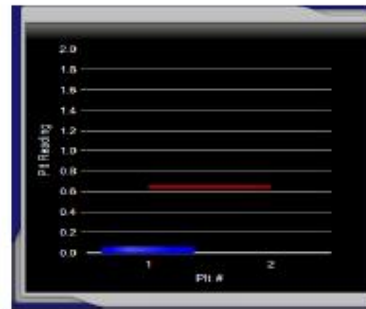
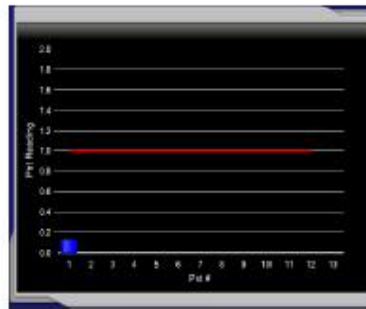


Test Specification:

| No. | Specification | Value |
|-----|----------------|--|
| 1 | Test Frequency | 50Hz |
| 2 | Test Voltage | 220VAC |
| 3 | Waveform | Sine |
| 4 | Test Time | 10 minutes for P_{st} ; 2 hours for P_{lt} |

5.4.4 Test Result

| | | | |
|------------|--------|-----------------|---------|
| Test mode: | Mode 1 | Classification: | Class A |
| Comment: / | | | |


Phase A

| | | | |
|--------------------------|---------------|-----------------|---------------|
| Vrms (Volts): | 220.69 | Frequency (Hz): | 50.00 |
| I _{rms} (Amps): | 0.015 | Power (W): | -0.2 |
| V-THD (%): | 0.050 | T-Max (ms): | 0 (500) |
| dmax (%): | 0.000 (4.000) | Hi dmax (%): | 0.000 (4.000) |
| dc (%): | 0.000 (3.300) | Hi dc (%): | 0.000 (3.300) |
| Pst-1: | 0.128 (1.000) | | |
| Plt: | 0.056 (0.650) | | |

5.4.5 Test Photo



6. Immunity Tests

6.1 Performance Criteria for EUT

For EN IEC 61000-6-1-2019

| | |
|-------------|--|
| Criteria A: | <p>The equipment shall continue to operate as intended without operator intervention. No degradation of performance, loss of function or change of operating state is allowed below a performance level specified by the manufacturer when the equipment is used as intended. The performance level may be replaced by a permissible loss of performance. If the minimum performance level or the permissible performance loss is not specified by the manufacturer, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.</p> |
| Criteria B: | <p>During the application of the disturbance, degradation of performance is allowed. However, no unintended change of actual operating state or stored data is allowed to persist after the test.</p> <p>After the test, the equipment shall continue to operate as intended without operator intervention; no degradation of performance or loss of function is allowed, below a performance level specified by the manufacturer, when the equipment is used as intended. The performance level may be replaced by a permissible loss of performance.</p> <p>If the minimum performance level (or the permissible performance loss), or recovery time, is not specified by the manufacturer, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.</p> |
| Criteria C: | <p>Loss of function is allowed, provided the function is self-recoverable, or can be restored by the operation of the controls by the user in accordance with the manufacturer's instructions. A reboot or re-start operation is allowed.</p> <p>Information stored in non-volatile memory, or protected by a battery backup, shall not be lost.</p> |

6.2 Electrostatic Discharge Immunity

6.2.1 Test Specification

| Specification | Value |
|---------------------|---|
| Basic Standard | IEC 61000-4-2 |
| Discharge Impedance | 330Ohm / 150pF |
| Discharge Voltage | Air Discharge: $\pm 8\text{kV}$; Contact Discharge: $\pm 4\text{kV}$ |
| Polarity | Positive / Negative |
| Number of Discharge | Minimum 20 times at each test point |
| Discharge Mode | Single discharge |
| Discharge Period | 1 second minimum |

6.2.2 Test Procedure

Electrostatic discharges are applied only to those points and surfaces of the EUT that are accessible to users during normal operation.

The test is performed with at least ten single discharges on the pre-selected points in the most sensitive polarity.

The time interval between two successive single discharges is at least 1 second.

The ESD generator is held perpendicularly to the surface to which the discharge is applied and the return cable is at least 0.2 meters from the EUT.

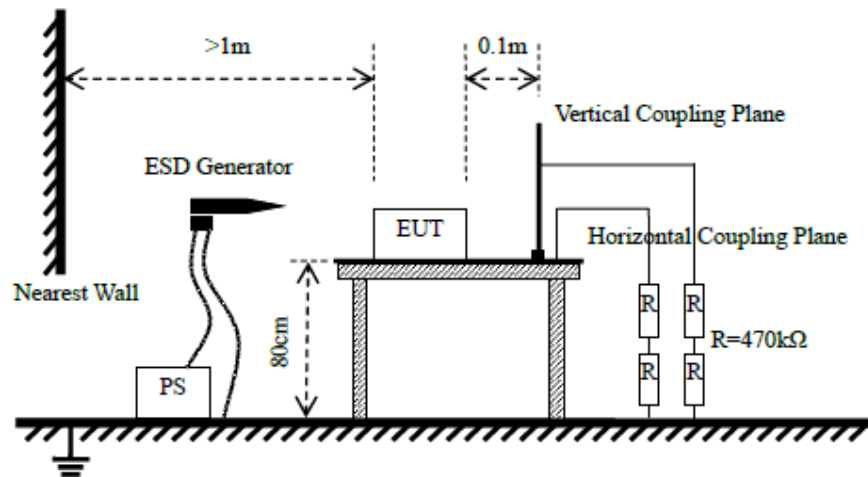
Contact discharges are applied to the non-insulating coating, with the pointed tip of the generator penetrating the coating and contacting the conducting substrate.

Air discharges are applied with the round discharge tip of the discharge electrode approaching the EUT as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator is removed from the EUT and re-triggered for a new single discharge. The test is repeated until all discharges were completed.

At least ten single discharges (in the most sensitive polarity) are applied to the Horizontal Coupling Plane at points on each side of the EUT. The ESD generator is positioned vertically at a distance of 0.1 meters from the EUT with the discharge electrode touching the HCP.

At least ten single discharges (in the most sensitive polarity) are applied to the center of one vertical edge of the Vertical Coupling Plane in sufficiently different positions that the four faces of the EUT were completely illuminated. The VCP (dimensions 0.5m*0.5m) is placed vertically to and 0.1 meters from the EUT.

6.2.3 Test Setup



6.2.4 Test Result

The EUT performance complies with the performance criteria. All modes are tested.

Details please refer to test photo and test point photograph.

1. All insulated enclosure and seams
2. All accessible metal ports of the enclosure

| Test Mode | Test Points | Discharge Level (kV) | Discharge Mode | Performance Criterion | Result |
|-----------|-------------|----------------------|----------------|-----------------------|--------|
| Mode 1 | Circle | ±4 | Contact | B | PASS |
| | HCP | ±4 | Contact | A | PASS |
| | VCP | ±4 | Contact | A | PASS |
| | BOX | ±8 | Air Discharge | A | PASS |

A: During test, no degradation in the performance of the EUT was observed; After test, no degradation in the performance of the EUT was observed.

6.2.5 Test photo

Test point photograph

□ : Air discharge

○ : Contact discharge





6.2.6 Test photo



6.3 Radiated, Radio Frequency Electromagnetic Field Immunity Test

6.3.1 Test Specification

| | |
|---------------------|-------------------------------------|
| Basic Standard | IEC 61000-4-3 |
| Frequency Range | 80MHz-1000MHz; 1.4GHz-6GHz |
| Field Strength | 3V/m |
| Modulation | 1 kHz sine wave, 80%, AM modulation |
| Frequency Step | 1% of fundamental |
| Polarity of Antenna | Horizontal and Vertical |
| Test Distance | 3m |
| Antenna Height | 1.5m |
| Dwell Time | 3 seconds |

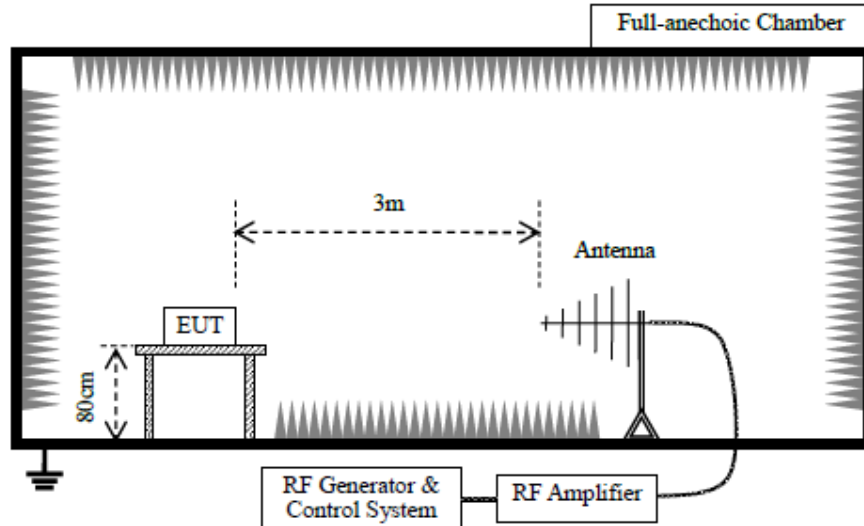
6.3.2 Test Procedure

The test procedure was in accordance with EN 61000-4-3.

The testing was performed in a fully anechoic chamber. The transmit antenna was located at a distance of 3 meters from the EUT.

1. The test signal was 80% amplitude modulated with a 1 kHz sine wave.
2. The frequency range was swept from 80 MHz to 6000MHz with the exception of the exclusion band for transmitters, receivers and duplex transceivers. The rate of sweep did not exceed 1.5×10^{-3} decade/s. Where the frequency range is swept incrementally, the step size was 1% of fundamental.
3. The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.
4. The field strength level was 3V/m and 1V/m at 80MHz-1000MHz, 1.4GHz-6GHz.
5. The test was performed with the EUT exposed to both vertically and horizontally polarized fields on each of the four sides.

6.3.3 Test Setup



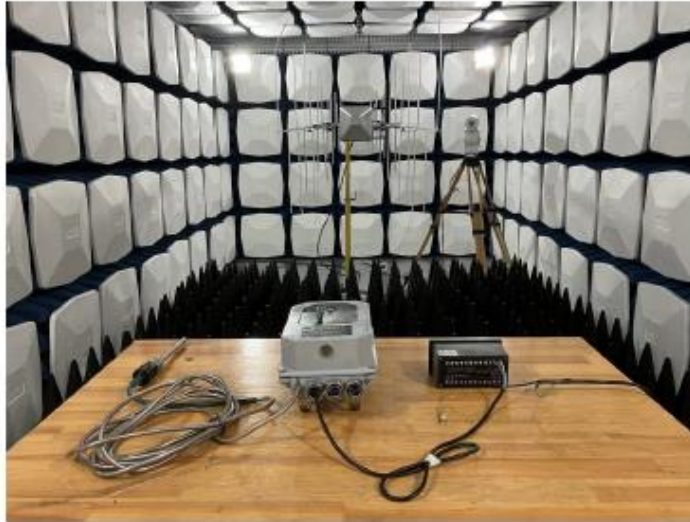
6.3.4 Test Result

The EUT performance complied with the performance criteria. All modes are tested.

| EUT Operating Mode | Antenna Polarity | Frequency (MHz) | Field Strength (V/m) | EUT Face | Performance Criterion | Result |
|--------------------|------------------|-------------------------------|----------------------|----------|-----------------------|--------|
| Mode 1 | Vertical | 80MHz-1000MHz, 1.4GHz-6GHz | 3V/m | Front | A | Pass |
| | Horizontal | | | | A | Pass |
| | Vertical | | | Rear | A | Pass |
| | Horizontal | | | | A | Pass |
| | Vertical | | | Left | A | Pass |
| | Horizontal | | | | A | Pass |
| | Vertical | | | Right | A | Pass |
| | Horizontal | | | | A | Pass |

A: During test, no degradation in the performance of the EUT was observed; After test, no degradation in the performance of the EUT was observed.

6.3.5 Test Photo



6.4 Electrical Fast Transient / Burst Immunity

6.4.1 Test Specification

| Specification | Value |
|--------------------|-------------------------------|
| Basic Standard | IEC 61000-4-4 |
| Test Voltage | Power port: $\pm 1\text{kV}$ |
| Polarity | Positive / Negative |
| Impulse Frequency | 5/100kHz |
| Impulse Wave Shape | 5/50ns |
| Burst Duration | 15ms |
| Burst Period | 300ms |
| Test Duration | 2 minute per level & polarity |

6.4.2 Test Procedure.

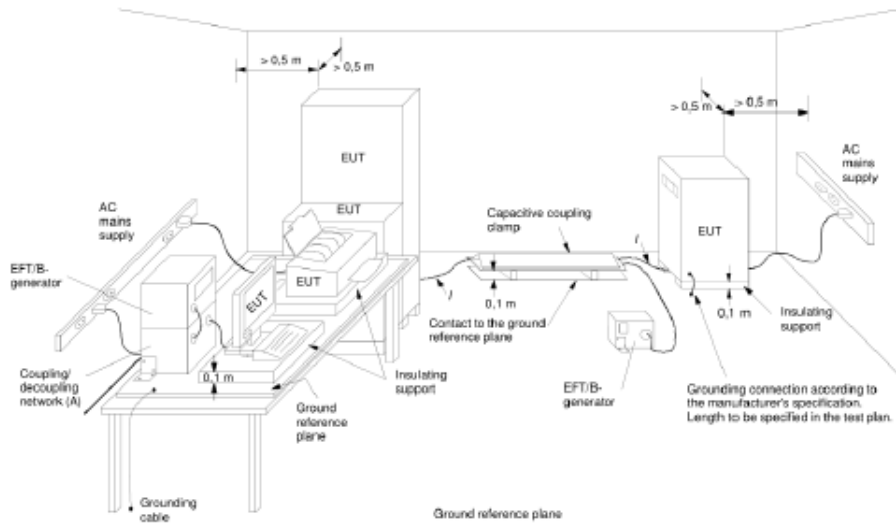
Both positive and negative polarity discharges are applied.

The length of the "hot wire" from the coaxial output of the EFT generator to the terminals on the EUT should not exceed 1m.

The duration time of each test sequential is 2min.

The transient / burst waveform is in accordance with IEC 61000-4-4, 5/50ns.

6.4.3 Test Setup



6.4.4 Test Result

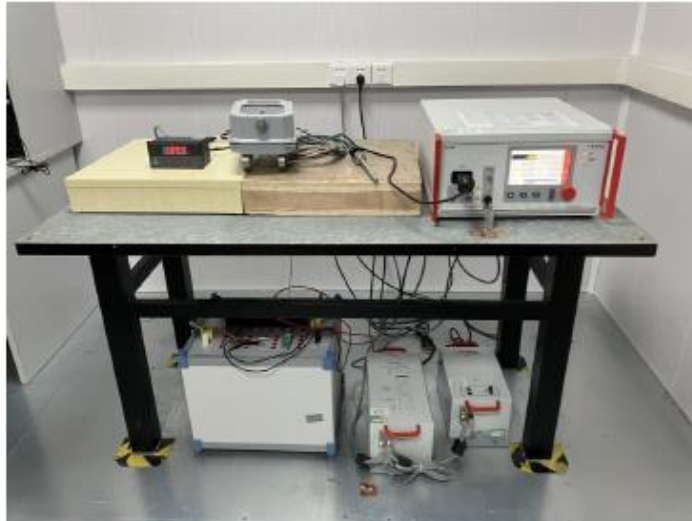
The EUT performance complies with the performance criteria. All modes are tested.

| Test Mode | Test Point | Test Level (kV) | CDN/Clamp | Performance Criterion | Result |
|-----------|---------------|-----------------|-----------|-----------------------|--------|
| Mode 1 | AC Power port | ±1 | CDN | A | PASS |

A: During test, no degradation in the performance of the EUT was observed; After test, no degradation in the performance of the EUT was observed.

6.4.5 Test Photo

For Power port



6.5 Surge Immunity

6.5.1 Test Specification

| Specification | Value |
|-----------------|--|
| Basic Standard | IEC 61000-4-5 |
| Waveform | Voltage: 1.2/50 μ s; Current: 8/20 μ s |
| Test Voltage | AC Power Port: line to line \pm 1kV; |
| Polarity | Positive / Negative |
| Phase Angle | 0,90,180,270 |
| Repetition Rate | 60 seconds |
| Times | 5 times per condition |

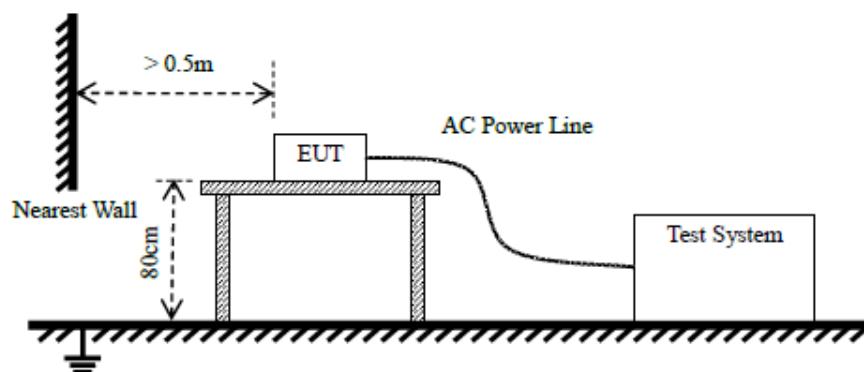
6.5.2 Test Procedure

The EUT and the auxiliary equipment are placed on a table of 0.8m heights above a metal ground reference plane. The size of ground plane is greater than 1m*1m and project beyond the EUT by at least 0.1m on all sides. The ground plane is connected to the protective earth. The length of power cord between the coupling device and the EUT is less than 2 meters (provided by the manufacturer).

The EUT is connected to the power mains through a coupling device that directly couples the surge interference signal. The surge noise is applied synchronized to the voltage phase at the zero crossing and the peak value of the AC voltage wave (positive and negative).

The surges are applied line to line and line(s) to earth. When testing line to earth the test voltage is applied successively between each of the lines and earth. Steps up to the test level specified increased the test voltage. All lower levels including the selected test level are tested. The polarity of each surge level included positive and negative test pulses.

6.5.3 Test Setup



6.5.4 Test Result

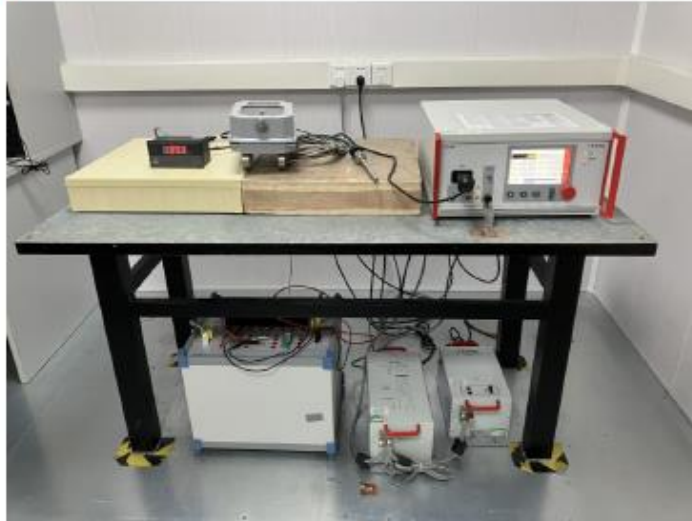
The EUT performance complies with the performance criteria. All modes are tested.

| Test Mode | Test Line | Voltage (kV) | Impedance (Ω) | Phase(deg) | Performance Criterion | Result |
|-----------|-----------|--------------|------------------------|--------------|-----------------------|--------|
| Mode 1 | L-N | ± 1 | 2 | 0,90,180,270 | A | PASS |

A: During test, no degradation in the performance of the EUT was observed; After test, no degradation in the performance of the EUT was observed.

6.5.5 Test Photo

For Power port



6.6 Immunity to Conducted Disturbance s Induced by RF Fields

6.6.1 Test Specification

| Specification | Value |
|-----------------|------------------------|
| Basic Standard | IEC 61000-4-6 |
| Frequency Range | 0.15MHz - 80MHz |
| Field Strength | 3Vrms |
| Modulation | 1kHz sine wave, 80% AM |
| Frequency Step | 1% of fundamental |
| Coupled Cable | Power Port |
| Coupling Device | CDN |

6.6.2 Test Procedure

The EUT shall be tested within its intended operating and climatic conditions.

The test shall be performed with the test generator connected to each of the coupling and decoupling devices in turn, while the other non-excited RF input ports of the coupling devices are terminated by a 50Ohm load resistor.

The test signal is 80% amplitude modulated with a 1kHz sine wave.

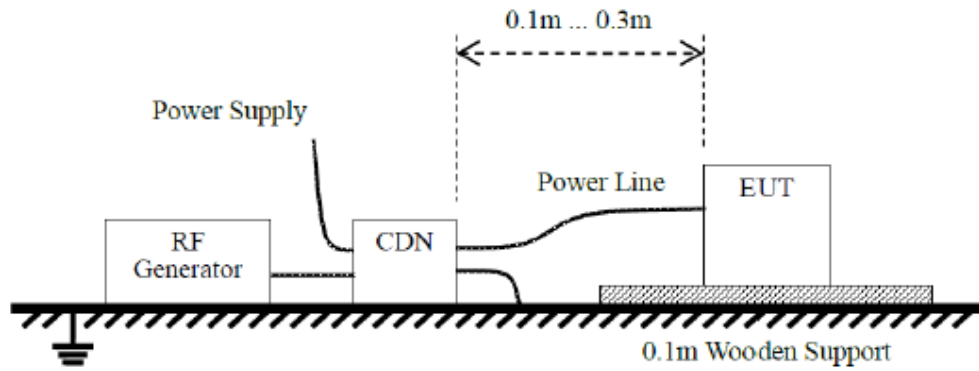
The frequency range is swept from 150kHz to 80MHz, using the signal level established during the setting process and with a disturbance signal of 80% amplitude. The sweep rate shall not exceed $1.5 \cdot 10^{-3}$ decades/s. The step size shall not exceed 1% of the start and thereafter 1% of the preceding frequency value where the frequency is swept incrementally.

The dwell time at each frequency shall not be less than the time necessary for the EUT to be exercised, and able to respond. Sensitive frequencies such as clock frequencies and harmonics or frequencies of dominant interest, shall be analyzed separately.

Attempts should be made to fully exercise the EUT during test, and to fully interrogate all exercise modes selected for susceptibility.

6.6.3 Test Setup

Power port



6.6.4 Test Result

The EUT performance complies with the performance criteria. All modes are tested.

| Test Mode | Test Point | Frequency (MHz) | Field Strength (V rms) | Coupled Mode | Performance Criterion | Result |
|-----------|---------------|-----------------|------------------------|--------------|-----------------------|--------|
| Mode1 | AC Power Port | 0.15 - 80 | 3 | CDN | A | PASS |

A: During test, no degradation in the performance of the EUT was observed; After test, no degradation in the performance of the EUT was observed.

6.6.5 Test Photo

For Power port



6.7 Power Frequency Magnetic Field

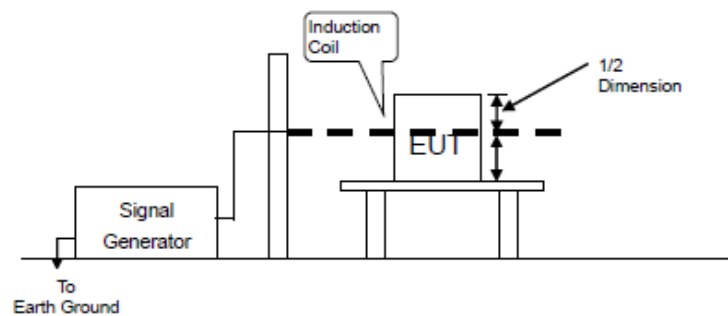
6.7.1 Test Specification

| Specification | Value |
|------------------|-------------------------|
| Basic Standard | IEC 61000-4-8 |
| Frequency Range | 50Hz, 60Hz |
| Field Strength | 3 A/m |
| Observation Time | 1 minute |
| Inductance Coil | Rectangular type, 1mx1m |

6.7.2 Test Procedure

Please refer to EN 61000-4-8 for the measurement methods.

6.7.3 Test setup



NOTE:

Tabletop equipment

The equipment shall be subjected to the test magnetic field by using the induction coil of standard dimension (1 m x 1 m). The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

Floor-Standing Equipment

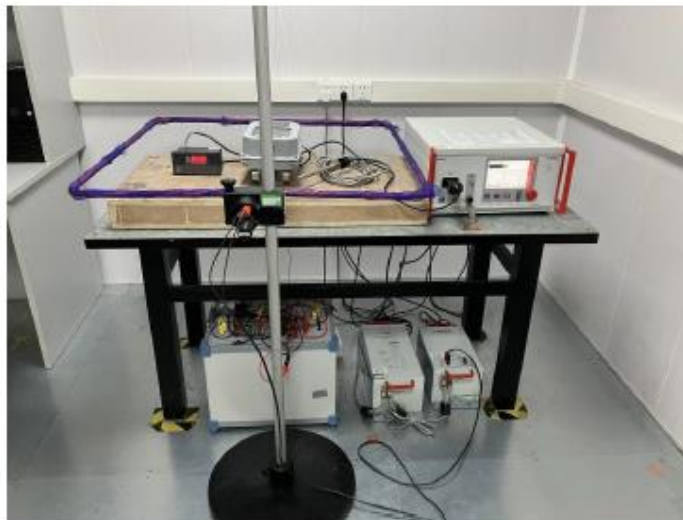
The equipment shall be subjected to the test magnetic field by using induction coils of suitable dimensions. The test shall be repeated by moving and shifting the induction coils, in order to test the whole volume of the EUT for each orthogonal direction. The test shall be repeated with the coil shifted to different positions along the side of the EUT, in steps corresponding to 50 % of the shortest side of the coil. The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

6.7.4 Test result

| Test Mode | Direction | Field Strength (A/m) | Performance Criterion | Result |
|-----------|-----------|----------------------|-----------------------|--------|
| Mode 1 | X | 3 | A | PASS |
| | Y | 3 | A | PASS |
| | Z | 3 | A | PASS |

A: During test, no degradation in the performance of the EUT was observed; After test, no degradation in the performance of the EUT was observed.

6.7.5 Test photo



6.8 Voltage Dips, short interruption and voltage variation immunity test

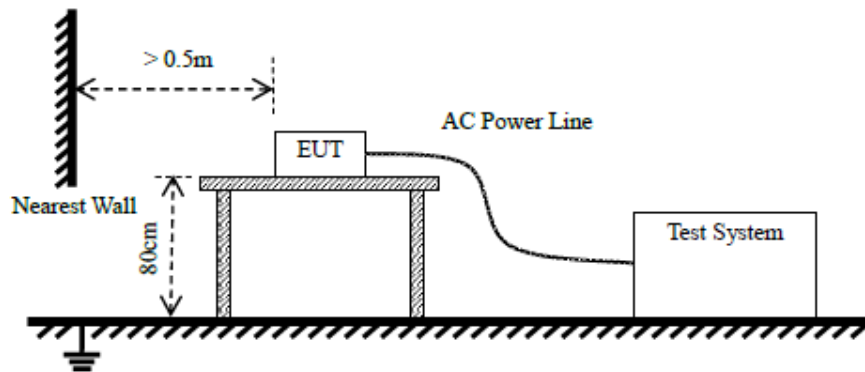
6.8.1 Test Specification

| Specification | Value |
|------------------------------|----------------------------------|
| Basic Standard | IEC 61000-4-11 |
| Performance Criterion | 0%(0.5), 0%(1), 70%(25), 0%(250) |
| Time between dropout | 10s |
| Number of dips/interruptions | 3 per level |

6.8.2 Test Procedure

Please refer to IEC 61000-4-11 for the measurement methods.

6.8.3 Test setup



6.8.4 Test Result

| Level % UT | Duration | No. of DIPS | Performance Criterion | Result |
|------------|----------|-------------|-----------------------|--------|
| 0 | 10ms | 3 | A | PASS |
| 0 | 20ms | 3 | A | PASS |
| 70 | 500ms | 3 | A | PASS |
| 0 | 5s | 3 | B | PASS |

A: During test, no degradation in the performance of the EUT was observed; After test, no degradation in the performance of the EUT was observed.

C: During the test, the EUT shutdown, after test can manually restore the EUT.

6.8.5 Test photo



Annex A Photos of the EUT











**** END OF REPORT ****